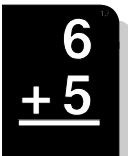


Prénom : .....

Date : .....

 <p style="text-align: center; margin-top: 5px;">(01)</p>	<p><b>Addition posée en ligne :</b></p> <p><b>19 + 9 = 28</b></p>	<p><b>Addition posée en colonne :</b></p> <p>Attention aux retenues !...</p>	$\begin{array}{r} 19 \\ + 9 \\ \hline 28 \end{array}$
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• **Calcule ces additions en ligne ou en colonne :**

$\begin{array}{r} 15 \\ + 8 \\ \hline 23 \end{array}$	$\begin{array}{r} 18 \\ + 6 \\ \hline 24 \end{array}$	$\begin{array}{r} 10 \\ + 9 \\ \hline 19 \end{array}$	$\begin{array}{r} 11 \\ + 4 \\ \hline \dots \end{array}$	$\begin{array}{r} 13 \\ + 3 \\ \hline \dots \end{array}$	$\begin{array}{r} 17 \\ + 4 \\ \hline \dots \end{array}$	$\begin{array}{r} 19 \\ + 2 \\ \hline \dots \end{array}$	$\begin{array}{r} 18 \\ + 6 \\ \hline \dots \end{array}$
$\begin{array}{r} 14 \\ + 6 \\ \hline \dots \end{array}$	$\begin{array}{r} 15 \\ + 5 \\ \hline \dots \end{array}$	$\begin{array}{r} 17 \\ + 3 \\ \hline \dots \end{array}$	$\begin{array}{r} 11 \\ + 9 \\ \hline \dots \end{array}$	$\begin{array}{r} 16 \\ + 4 \\ \hline \dots \end{array}$	$\begin{array}{r} 13 \\ + 7 \\ \hline \dots \end{array}$	$\begin{array}{r} 12 \\ + 8 \\ \hline \dots \end{array}$	$\begin{array}{r} 18 \\ + 2 \\ \hline \dots \end{array}$
$\begin{array}{r} 19 \\ + 6 \\ \hline \dots \end{array}$	$\begin{array}{r} 10 \\ + 5 \\ \hline \dots \end{array}$	$\begin{array}{r} 14 \\ + 8 \\ \hline \dots \end{array}$	$\begin{array}{r} 17 \\ + 5 \\ \hline \dots \end{array}$	$\begin{array}{r} 15 \\ + 9 \\ \hline \dots \end{array}$	$\begin{array}{r} 16 \\ + 5 \\ \hline \dots \end{array}$	$\begin{array}{r} 18 \\ + 7 \\ \hline \dots \end{array}$	$\begin{array}{r} 11 \\ + 3 \\ \hline \dots \end{array}$

<b>19 + 9 = 28</b>	18 + 8 = .....	17 + 7 = .....	16 + 6 = .....
15 + 5 = .....	19 + 8 = .....	18 + 7 = .....	17 + 6 = .....
16 + 5 = .....	16 + 4 = .....	18 + 2 = .....	19 + 1 = .....

$\begin{array}{r} 18 \\ + 5 \\ \hline \dots \end{array}$	$\begin{array}{r} 14 \\ + 5 \\ \hline \dots \end{array}$	$\begin{array}{r} 13 \\ + 9 \\ \hline \dots \end{array}$	$\begin{array}{r} 16 \\ + 3 \\ \hline \dots \end{array}$	$\begin{array}{r} 15 \\ + 2 \\ \hline \dots \end{array}$	$\begin{array}{r} 17 \\ + 6 \\ \hline \dots \end{array}$	$\begin{array}{r} 15 \\ + 5 \\ \hline \dots \end{array}$	$\begin{array}{r} 16 \\ + 5 \\ \hline \dots \end{array}$
$\begin{array}{r} 12 \\ + 7 \\ \hline \dots \end{array}$	$\begin{array}{r} 11 \\ + 6 \\ \hline \dots \end{array}$	$\begin{array}{r} 13 \\ + 8 \\ \hline \dots \end{array}$	$\begin{array}{r} 16 \\ + 8 \\ \hline \dots \end{array}$	$\begin{array}{r} 18 \\ + 7 \\ \hline \dots \end{array}$	$\begin{array}{r} 14 \\ + 7 \\ \hline \dots \end{array}$	$\begin{array}{r} 15 \\ + 8 \\ \hline \dots \end{array}$	$\begin{array}{r} 18 \\ + 8 \\ \hline \dots \end{array}$
$\begin{array}{r} 18 \\ + 0 \\ \hline \dots \end{array}$	$\begin{array}{r} 17 \\ + 9 \\ \hline \dots \end{array}$	$\begin{array}{r} 19 \\ + 5 \\ \hline \dots \end{array}$	$\begin{array}{r} 10 \\ + 8 \\ \hline \dots \end{array}$	$\begin{array}{r} 17 \\ + 8 \\ \hline \dots \end{array}$	$\begin{array}{r} 15 \\ + 8 \\ \hline \dots \end{array}$	$\begin{array}{r} 16 \\ + 9 \\ \hline \dots \end{array}$	$\begin{array}{r} 18 \\ + 9 \\ \hline \dots \end{array}$

19 + 9 = .....	19 + 8 = .....	19 + 7 = .....	18 + 8 = .....
19 + 6 = .....	18 + 7 = .....	19 + 1 = .....	18 + 2 = .....
14 + 6 = .....	16 + 4 = .....	15 + 5 = .....	17 + 3 = .....